## for the EMS? aa

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Competence. To prevent potentially serious effects, the firststep is to determine what knowledge, skills, and aptitudes are necessary for a person to fulfill the job function. This proficiency may be acquired through additional education, training, or experience. For instance, maintaining the concentration of a bath to a specific pH is necessary for achemical process because failing to doso can result inunintended air emissions.

A certain amount of chemical expertise is needed to carryout the operation if the operator is required to test the concentrations and modify the pH level by adding an acidor base. Although a chemistry degree may not benecessary, the operator must have chemical expertise toprevent air emissions from having an unintended negative impact on the environment.

Training. You need to hire people who exhibit these skills tofill these positions after determining what competencies are necessary for the procedures to avoid any possible substantial environmental repercussions. Of course, inpractice, there will frequently be a group of candidates that possess the majority of the necessary skills but not all of them. This is where <a href="ISO 14001">ISO 14001</a> auditor training is necessary, particularly when you are first establishing your environmental management system and discover that the employees currently doing a job do not possess all of the recently discovered competencies for the position.



Also, <u>ISO 14001 awareness training</u> can organize in many ways, from enrolment in external programs offered by colleges, universities, or specialized training companies, to on-the-job training, in which an experienced staff member trains an inexperienced worker in the skills required for the position. To perform the work, the person in the previous example does not need a degree in chemical engineering, but they may need to understand the chemical processes involved to do it safely.

Awareness. Even people with the appropriate competencies need to be made aware of how their work could result in the potential environmental effects that have been identified. The requirements of ISO 14001 categorize the need for awareness into four major areas:

- Conforming to the environmental policy and procedures. People are far more inclined to
  comply with a policy or practice if they understand why it exists. It is one thing to tell
  employees that they must prevent pollution from their processes, but when they understand
  that not following the procedure might result in environmental harm and potential fines that
  can lead to business failure, they may be more willing to obey the guidelines.
- Significant environmental aspects and potential impacts. Uncontrolled waste emissions from a